

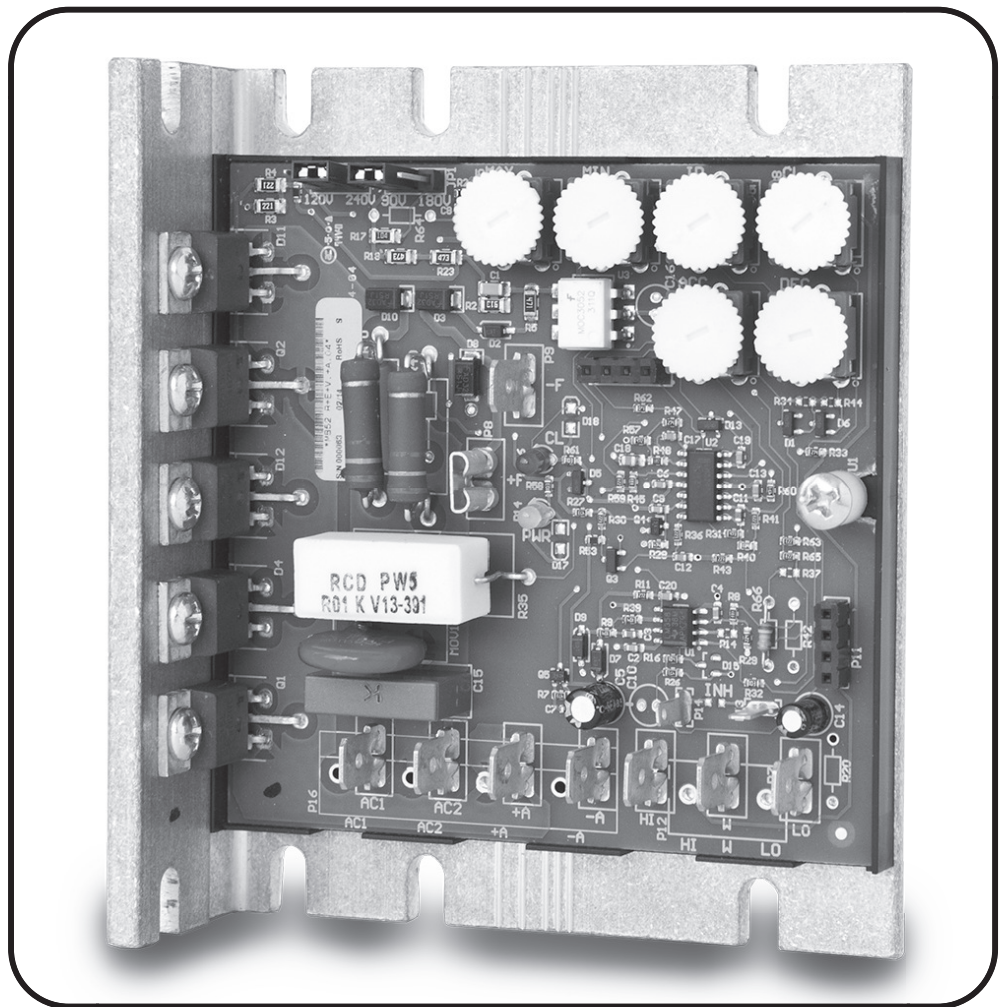
150 CONTROL SERIES

DART

CONTROLS

Instruction Manual

Variable Speed Control



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WARRANTY

Dart Controls, Inc. (DCI) warrants its products to be free from defects in material and workmanship. The exclusive remedy for this warranty is DCI factory replacement of any part or parts of such product which shall within 12 months after delivery to the purchaser be returned to DCI factory with all transportation charges prepaid and which DCI determines to its satisfaction to be defective. This warranty shall not extend to defects in assembly by other than DCI or to any article which has been repaired or altered by other than DCI or to any article which DCI determines has been subjected to improper use. DCI assumes no responsibility for the design characteristics of any unit or its operation in any circuit or assembly. This warranty is in lieu of all other warranties, express or implied; all other liabilities or obligations on the part of DCI, including consequential damages, are hereby expressly excluded.

NOTE: Carefully check the control for shipping damage. Report any damage to the carrier immediately. Do not attempt to operate the drive if visible damage is evident to either the circuit or to the electronic components.

All information contained in this manual is intended to be correct, however information and data in this manual are subject to change without notice. DCI makes no warranty of any kind with regard to this information or data. Further, DCI is not responsible for any omissions or errors or consequential damage caused by the user of the product. DCI reserves the right to make manufacturing changes which may not be included in this manual.

WARNING

Improper installation or operation of this control may cause injury to personnel or control failure. The control must be installed in accordance with local, state, and national safety codes. Make certain that the power supply is disconnected before attempting to service or remove any components!!! If the power disconnect point is out of sight, lock it in disconnected position and tag to prevent unexpected application of power. Only a qualified electrician or service personnel should perform any electrical troubleshooting or maintenance. At no time should circuit continuity be checked by shorting terminals with a screwdriver or other metal device.

AVERTISSEMENT

Toute installation ou exploitation irrégulière de cette commande peut causer des blessures au personnel ou une panne à la commande. La commande doit être installée en respectant les codes de sécurité locaux, fédéraux et nationaux. Assurez-vous que l'alimentation est coupée avant de maintenir ou d'enlever des composants !!! Si le point de coupure de courant n'est pas visible, bloquez-le à la position de déconnexion et étiquetez-le pour éviter toute mise sous tension imprévue. Toute localisation de panne électrique ou maintenance devrait être effectuée par un électricien qualifié. La continuité du circuit ne devrait en aucun cas être vérifiée en court-circuitant les bornes avec un tournevis ou tout autre objet métallique.

INTRODUCTION

- The 150 series variable speed controls are available in a range of 150mA through 6 Adc or up to 10 Adc if used with the -HSK optional external heatsink.
- The 150 series variable speed controls have a Hp range of 1/50th through 1 Hp for 90Vdc motors and a 1/4 through 2 Hp for 180Vdc motors.
- The 150 series models are available for dual voltage input requirements of 120/240 Vac, or as a single voltage 120Vac only. Dual voltage models, via jumper setting, will output 90Vdc (using 120 or 240Vac supply) or 180Vdc (240Vac supply only)
- Model selections are available in two feature sets. The full featured 150D models include adjustable Accel & Decel, LED indicators for Power ON & Current Limit, and a wide range of available options. The 150L models are built for cost sensitive applications and OEM specials.
- The control is designed to operate DC Permanent Magnet, Shunt Wound (150D models only), and some Universal (AC/DC) motors in the above horsepower ranges.
- Incoming AC voltage is converted to adjustable full wave rectified DC voltage to operate the DC motor. Also, a full wave field voltage is provided for shunt wound motors on the 150D models.
- All models incorporate transient voltage protection, adjustable current limit, adjustable minimum and maximum speeds, adjustable IR compensation and an inhibit function.
- All models come standard with rugged 1/4" spade connectors. Optional fixed or pluggable terminal blocks are available.
- cULus under U.L. File # E204254.

CONTROL FEATURES

MIN SPEED (Minimum Speed) - Allows adjustment of the motor speed when the speedpot is set at minimum (CCW). This permits the user to eliminate "Deadband" on the main speed control, for zero calibration. Clockwise rotation of "MIN" trimpot increases speed.

MAX SPEED (Maximum Speed) - Allows the user to set the maximum output voltage and speed required for the application with the speedpot at maximum rotation. Rotation of the "MAX" trimpot in the clockwise direction increases the maximum motor speed.

IR COMP (Speed Regulation) - This allows for adjustment of the output voltage gain needed to overcome speed losses during increased motor load. The circuitry controls armature speed by changing the armature voltage to compensate for increased or decreased motor loading. Clockwise rotation of the "IR COMP" trimpot will increase gain compensation.

CUR. LIM. (Current Limit) - Provides protection from excessive armature current by limiting the maximum continuous armature current the control can provide. Current Limit should be set at 125% of rated motor torque (current) based on horsepower. Clockwise rotation of the "CUR. LIM." trimpot increases the current that the control will provide.

INHIBIT TERMINAL PINS - Allows the user to (hard) quickly stop and start the control output via a SPST switch. Using the inhibit inputs will bypass Accel and Decel ramps.

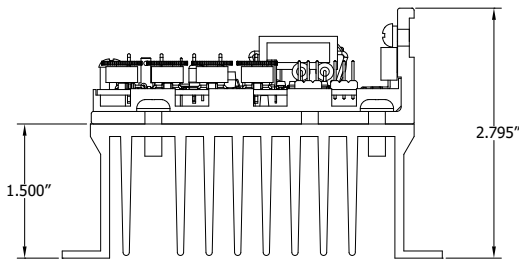
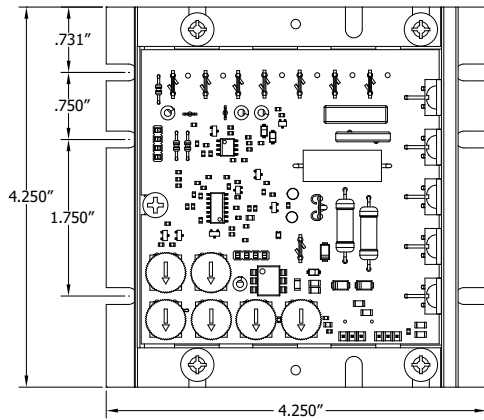
ACCEL & DECEL – 150D models have adjustable accel and decel with a setting range of 0.5-8 seconds for accel and 0.5-6 seconds for decel. CW rotation increases the accel and decel ramp times. The 150L models come with fixed 0.5 second accel and decel.

INPUT & OUTPUT SELECTION PINS – All 153D and 153L models come standard with selectable input voltage pins for 120 or 240 Vac operation, and selectable output voltage pins for 90 or 180 Vdc motors. NOTE: 90Vdc outputs can be achieved from 120 or 240Vac inputs however a 180Vdc output can only be achieved from a 240Vac input supply.

POWER ON & CL LEDS – 150D models come standard with a power "ON" LED indicator and a Current Limit LED indicator.

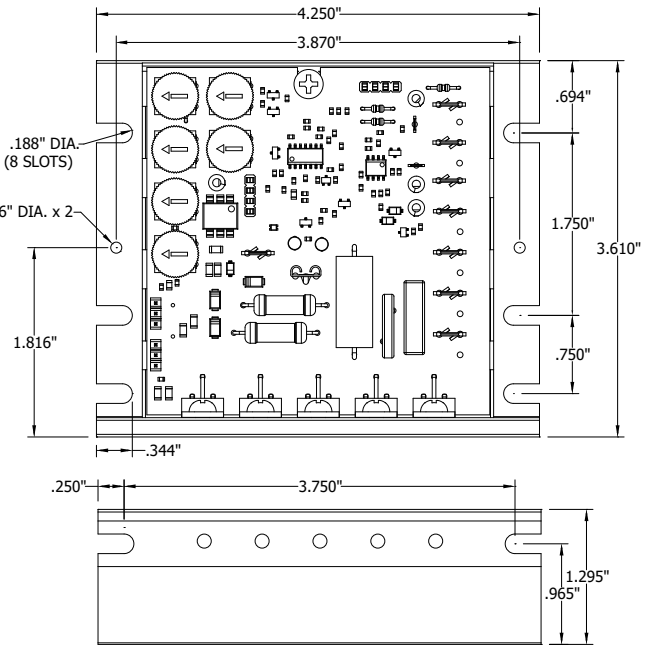
Transient protection – All models come with MOV and X2 rated line capacitors for transient and noise protection.

150 SERIES HEATSINK DIMENSIONS



-HSK AUXILIARY HEATSINK

(See mounting and installation requirements under -HSK Op-



STANDARD HEATSINK

MOUNTING PROCEDURE

1. Controls provided with .188" wide slots for mounting.
2. Control chassis can be used as a template.
3. Use up to size 10 standard hardware for mount.

CAUTION:

DO NOT MOUNT WHERE AMBIENT TEMPERATURE IS OUTSIDE THE RANGE OF -10° C (14° F) TO 45° C (113° F)

ATTENTION:

NE MONTEZ PAS LA COMMANDE À UN EMPLACEMENT OÙ LA TEMPÉRATURE AMBIANTE SE TROUVE EN DEHORS DE LA PLAGE ALLANT DE -10°C (15°F) À 45°C (115°F).

MODEL SELECTION

| MODELS | INPUT VOLTAGE | OUTPUT VOLTAGE | OUTPUT AMPS DC | HP RANGE | FIELD V | ADJ ACC/DEC | PWR/CL LED |
|-----------|---------------|----------------|----------------|------------|---------|-------------|------------|
| 151D-12C | 120 | 0-90 | 150mA – 2A | 1/50 – 1/8 | Y | Y | Y |
| 151D-100C | 120 | 0-90 | 2A – 6A | 1/8 – 1/2 | Y | Y | Y |
| 153D-25C | 120/240 | 0-90/180 | 150mA – 2A | 1/50 – 1/4 | Y | Y | Y |
| 153D-200C | 120/240 | 0-90/180 | 2A – 6A | 1/8 - 1 | Y | Y | Y |

NOTE: When mounted to a -HSK auxiliary heatsink, the output rating is increased to 10 Amps DC (1 Hp @ 90Vdc or 2Hp @ 180Vdc). See mounting and installation requirements under -HSK Option.

CUSTOMER INSTALLATION, WIRING, & FUSING REQUIREMENTS

- Do not mount DC drive where ambient temperature is outside the range of -10 to 45 °C (14 to 113 °F).
- All open type chassis controllers are designed to be installed in Type 1 enclosures or better.
- Installations in unventilated enclosures must be 1.5 times the controller dimensions or more and the air temperature inside the enclosure and around the controller must remain between 10 to 45 °C (14 to 113 °F).
- **Keep signal wires separate** from the armature and AC lines when routed in conduit or wire trays.
- These drives do not provide motor over-temperature sensing or motor overload shutdown. The need for additional motor overload shutdown and motor over-temperature protection shall be determined based on conditions in the end installation in accordance with the NEC.
- Size all wires that carry armature or line currents as specified by applicable national, state, and/or local codes. All other wires may be 18AWG or smaller as permitted by code.

| Type | Customer Wiring Temp Rating |
|--------------------------|-----------------------------|
| Customer Terminal Wiring | 300V, 75°C(167°F) minimum |

- **Fusing** - The motor and control are protected against overloads by the current limit circuit and a customer installed fuse in the AC line. **THIS PROTECTION ALREADY MAY BE PROVIDED BY THE CUSTOMER WITH CIRCUIT BREAKERS OR FUSES IN BOTH MAIN LINES. IF NOT:**

FOR 120 Vac INPUT - fuse protection should be added by the customer in the (Hot) AC Line 1 (see following chart)

FOR 240 Vac INPUT - fuse protection should be added by the customer in both AC Line 1 and Line 2 (see following chart)

FUSING ADDED BY CUSTOMER (Bussman ABC or Little Fuse 314 Series ceramic fuses)

| HORSEPOWER | 120 VAC INPUT | 240 VAC INPUT |
|------------|---------------|---------------|
| 1/50 | 2 AMP | ----- |
| 1/20 | 2 AMP | 1 AMP |
| 1/8 | 3 AMP | 2 AMP |
| 1/4 | 4 AMP | 3 AMP |
| 1/3 | 6 AMP | 3 AMP |
| 1/2 | 8 AMP | 4 AMP |
| 3/4 | 12 AMP | 6 AMP |
| 1.0 | 15 AMP | 8 AMP |
| 1.5 | ----- | 12 AMP |
| 2.0 | ----- | 15 AMP |

TYPICAL MOTOR CURRENTS

| Horsepower | 1/50 | 1/20 | 1/8 | 1/4 | 1/3 | 1/2 | 3/4 | 1.0 | 1.5 | 2.0 |
|---------------------------|-------|------|------|------|------|------|------|-------|-------|-------|
| Typical AC Amps (120VAC) | 0.50 | 1.00 | 2.00 | 3.50 | 4.40 | 6.50 | 9.30 | 13.20 | ----- | ----- |
| Typical Arm Amps (120VAC) | 0.42 | 0.81 | 1.60 | 2.70 | 3.40 | 5.00 | 8.20 | 10.00 | ----- | ----- |
| Typical AC Amps (240VAC) | ----- | 0.80 | 1.20 | 1.80 | 2.20 | 3.30 | 4.80 | 6.50 | 9.70 | 13.60 |
| Typical Arm Amps (240VAC) | ----- | 0.40 | 0.60 | 1.40 | 1.70 | 2.50 | 3.70 | 5.00 | 8.20 | 10.00 |

- P7** (*Speedpot Lo*) Connects to Low side (orange wire) of Speedpot (CCW end). This input is raised and lowered by the MIN trimpot. Electronic speed input (voltage follower) may be referenced to Speedpot LO if the MIN trimpot adjustments are to be active. Otherwise, inputs may be referenced to -ARM, which will bypass the MIN trimpot. **INPUT MUST NOT BE GROUNDED!**
- P8** (*+Field*) **DO NOT** use for Permanent Magnet Motor. This supplies +Field voltage for a SHUNT WOUND MOTOR. For motors with dual voltage field (ie. 50/100V or 100/200V), make certain highest value is connected.
- P9** (*-Field*) Connects to Negative (-) Field wire of a SHUNT WOUND MOTOR. This connection is also circuit common but must never be connected to earth or chassis gnd. Doing so will result in damage to the control.
- P13** (*Inhibit Input*) Connecting this input to the Inhibit Common pin will result in a fast stop. Opening this connection will result in a quick acceleration of the motor to the wiper input set point. Stopping and starting via the Inhibit pins bypasses all accel and decel ramps.
- P14** (*Inhibit Common*) Connecting this input to the Inhibit pin will result in a fast stop. Opening this connection will result in a quick acceleration of the motor to the wiper input set point. Stopping and starting via the Inhibit pins bypasses all accel and decel ramps.

Warning:

1. Be sure the control housing is properly grounded.
2. Armature connections must not be switched or broken while the control is on. Serious control damage may result.
3. For non-speedpot applications, the input connection to the LO, WIPER, and HI terminals must not be grounded! Serious control damage may result from a grounded input.

Avertissement

1. Assurez-vous que le coffrage du système de commande est correctement mis à la terre.
2. Les raccordements ARM ne doivent pas être commutés ou interrompus pendant que la commande est sous tension. De sérieux dégâts peuvent en découler.
3. Pour les applications sans potentiomètre : les connexions d'entrée vers les fils Lo-Curseur-Hi ne doivent pas être mises à la terre. Une entrée mise à la terre peut gravement endommager la commande.

Warning:

Do not attempt to perform Hi-pot test across AC lines with control in circuit. This will result in immediate or long term damage to the control.

Avertissement:

N'essayez pas d'effectuer d'essai diélectrique à travers les lignes CA lorsque la commande est dans le circuit. La commande sera immédiatement et irrémédiablement endommagée.

CONTROL START-UP

WARNING: ALL POWER MUST BE TURNED OFF BEFORE PROCEEDING!

AVERTISSEMENT : L'ALIMENTATION DOIT ÊTRE COUPÉE AVANT DE DÉMARRER !!!

1. Recheck all wiring. Accidental grounds cause by, loose or pinched wires on the armature or speedpot may damage the control when power is applied.
2. Check to see that incoming service is of correct voltage.
3. On dual voltage 153 models only, check to make sure the input line voltage jumper selection (JP2) is set to the correct incoming service.
4. On dual voltage 153 models only, check to make sure the 90/180 volt motor jumper selection (JP1) is set to the correct armature motor voltage required.
5. Turn speedpot to zero (fully CCW).
6. Turn power on, and advance speedpot while observing motor rotation. If motor rotation is correct, proceed to step 8. **Power must be off before step 7 can be accomplished!**
7. If motor rotation is incorrect, turn power off at external disconnect and reverse +ARM and -ARM connections.
8. Check for satisfactory operation throughout the speed range.
9. If operation is satisfactory, no readjustments are needed.
10. If additional control tuning and setup are needed, see the following "TRIMPOT ADJUSTMENT PROCEDURE".
11. For other problems, consult section, "IN CASE OF DIFFICULTY".

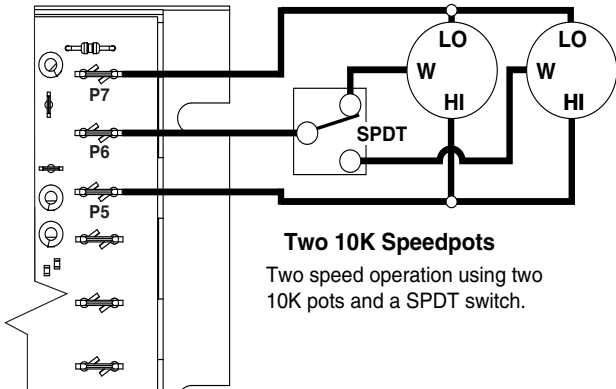
TRIMPOT ADJUSTMENT PROCEDURE

| TRIMPOT | FUNCTION | ADJUSTMENT |
|----------------|--|---|
| MIN | Sets minimum motor speed or eliminates deadband when speedpot is set at zero. CW rotation will eliminate deadband and increase minimum motor speed. | <ol style="list-style-type: none"> 1. Set Speedpot to zero (fully CCW). 2. Rotate MIN trimpot CW until motor starts to rotate. 3. Slowly rotate MIN trimpot CCW until motor stops. <p>NOTE: If motor rotation is desired, rotate MIN trimpot CW until desired MIN speed is reached.</p> |
| IR COMP | Provides a means of improving motor speed regulation in the armature feedback mode. If a constant output voltage is desired, or if some speed loss with increased load is of no concern, then rotate this trimpot fully CCW. | <ol style="list-style-type: none"> 1. Set Speedpot at 50%. 2. Observe motor speed at no load condition. 3. Apply full anticipated load to motor. 4. Turn IR COMP trimpot CW to obtain the same motor speed observed at no load. |
| MAX | Sets maximum motor speed when speedpot is set at maximum (full CW rotation). CW rotation of MAX trimpot increases maximum motor speed. NOTE: MAX trimpot settings that result in output voltage greater than the motor rating may result in unregulated speeds at full load and higher than normal motor temperatures. | <ol style="list-style-type: none"> 1. TURN DRIVE POWER OFF!! 2. Connect a DC Voltmeter: positive lead to +ARM, negative lead to -ARM. <p>NOTE: Meter must not be grounded!!</p> <ol style="list-style-type: none"> 3. Turn power on. Set Speedpot at 100%. 4. Observe output voltage on meter and adjust the max trimpot until desired maximum voltage is reached. A tachometer may be used in lieu of a voltmeter to set max output speed. Note: Do not exceed motor ratings. |
| CUR.LIM | Limits DC motor armature current (torque) to prevent damage to the motor or control. The current limit is set for the rated motor current. CW rotation of this trimpot increases the armature current. | <ol style="list-style-type: none"> 1. TURN DRIVE POWER OFF!! 2. Connect a DC Ammeter between A1 on motor and +ARM on control. This is in series with the motor. 3. Turn power on. 4. Set Speedpot at the 50% rotation and turn the Cur. Limit trimpot full CCW. 5. Apply friction braking or load to the motor shaft until motor stalls. 6. With motor output shaft locked safely in a stalled position, set current at 125% of rated motor armature current by adjusting CUR. Limit trimpot CW until required current setting is achieved. |
| ACCEL | Sets the amount of time it takes the motor to go from the minimum set speed to the maximum set speed. The range of this setting is 0.5 to 8 seconds. CW rotation increases the Accel time. Full CCW is 0.5 seconds. | <ol style="list-style-type: none"> 1. Set Speedpot to zero (fully CCW). 2. Rotate Accel trimpot CW to desired setting based on 0.5-8 seconds 3. Set Speedpot to full CW and time the acceleration to full speed. 4. If a slower acceleration and longer time frame is need then rotate Accel trimpot CW. |
| DECEL | Sets the amount of time it takes the motor to go from the maximum set speed to the minimum set speed. The range of this setting is 0.5 to 6 seconds. CW rotation increases the Decel time. Full CCW is 0.5 seconds. | <ol style="list-style-type: none"> 1. Set Speedpot to full on (fully CW). 2. Rotate Decel trimpot CW to desired setting based on 0.5-6 second range. 3. Set Speedpot to full CCW and time the deceleration to zero speed. 4. If a slower deceleration and longer time frame is need then rotate Decel trimpot CW. |

CONTROL HOOK-UP and SETUP MODIFICATIONS

Two Speed Operation

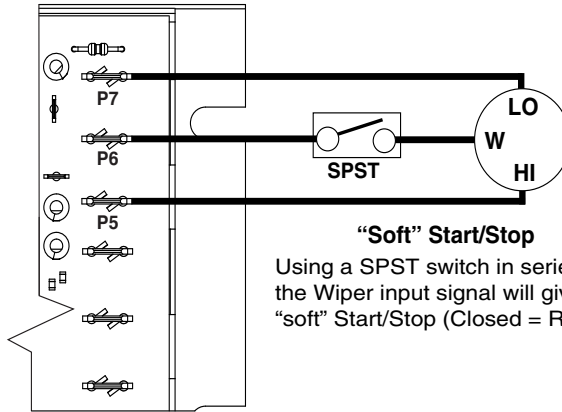
Two speed operation can be achieved by several methods as shown below. In all three methods, a center off switch can be used for a Speed1 / Off / Speed2 operation.



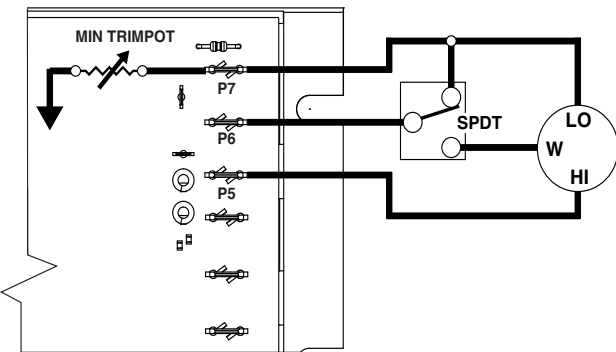
Two 10K Speedpots
Two speed operation using two 10K pots and a SPDT switch.

Start, Stop & Inhibit Operation

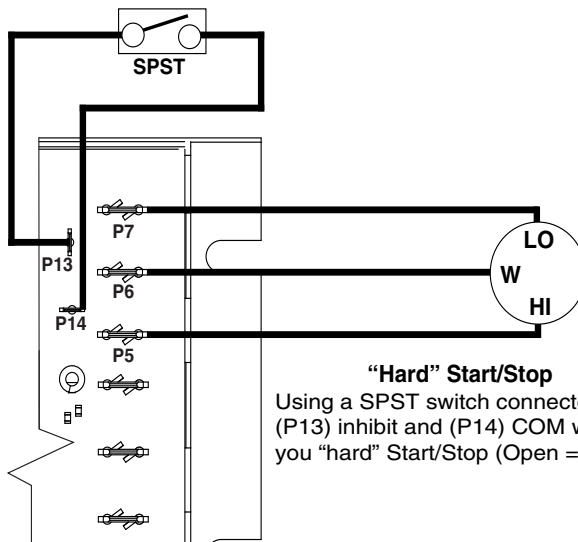
When a Start/Stop action is required by means of a switch, the following hook-ups may be used to achieve the necessary function. Starting and Stopping by means of the Inhibit pin (P13) will result in a hard Start/Stop. Use of the Inhibit input bypasses the Accel and Decel ramps. Start/Stop actions via the Wiper input signal (P6) will result in a soft Start/Stop. Refer to the diagrams below for several methods of starting and stopping that may meet your application requirements.



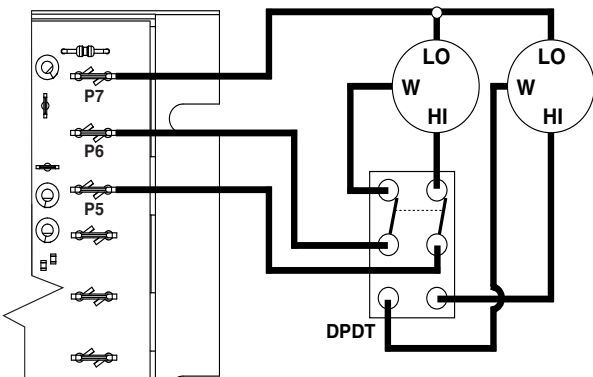
"Soft" Start/Stop
Using a SPST switch in series with the Wiper input signal will give you a "soft" Start/Stop (Closed = Run).



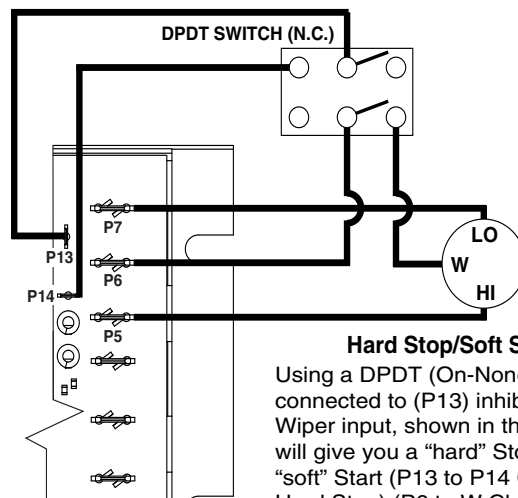
One 5K Speedpot
High speed and low speed operation using single 5K pot and a SPDT switch. In this hookup diagram, the Low speed is set via the MIN trimpot and must be less than 40% of MAX trimpot setting. The High speed is set via the speedpot to any speed from Low speed to MAX trimpot setting.



"Hard" Start/Stop
Using a SPST switch connected to (P13) inhibit and (P14) COM will give you "hard" Start/Stop (Open = Run).

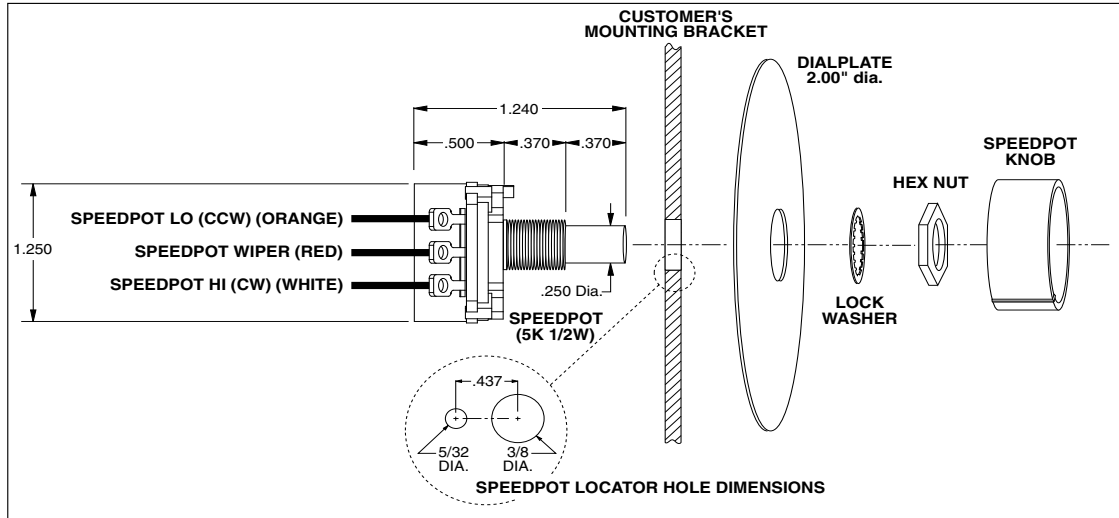


Two 5K Speedpots
Two speed operation using two 5K pots and a DPDT switch.



Hard Stop/Soft Start
Using a DPDT (On-None-On) switch connected to (P13) inhibit and P6 Wiper input, shown in this diagram will give you a "hard" Stop and a "soft" Start (P13 to P14 Closed = Hard Stop) (P6 to W Closed = Soft Start).

SPEEDPOT KIT ASSEMBLY

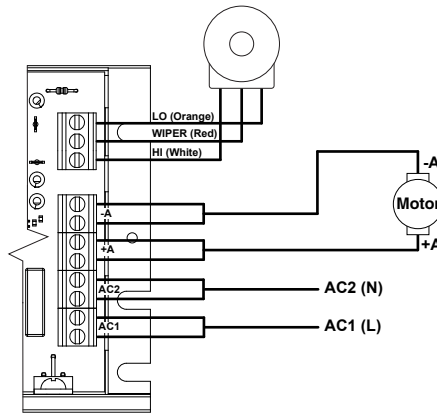


OPTION DESCRIPTIONS

-T option
Fixed Terminal Block Connections

Factory Installed
Available All Models

The -T option replaces the 1/4" spade pins for connecting the AC, Motor, and Speed pot with fixed Euro style Terminal blocks for ease of wiring non terminated stripped wires.



-F1 & -F2 options

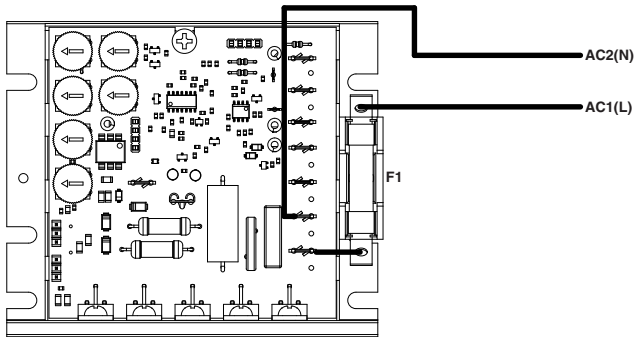
Fusing

Factory Installed Only

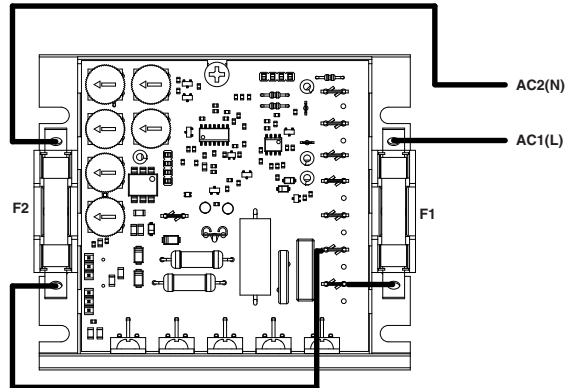
The -F1 option provides a single fuse block option mounted to the end of the control and wired in series with AC1.

The -F2 option provides for two fuse blocks mounted on each end of the control and wired in series with each of the AC line inputs.

Fusing is customer supplied and should be sized at 1.5 to 1.7 times the rating of the motor load. Only Bussmann ABC Series or Littlefuse 314 Series fuses are recommended for use.



-F1 Hook Up



-F2 Hook Up

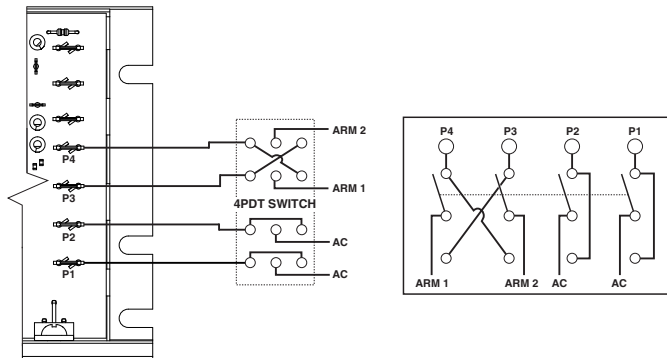
-29B option

Manual Forward-Off-Reverse Switch

Field Installed Only

Permits reversing of the motor. This is accomplished using a 4PDT anti-plug reverse center blocked switch. When switching between the forward/reverse positions, a mechanically blocked center position protects against plug reversing the motor by not allowing the switch to transition past the center off position until pressure is removed from the toggle.

THE MOTOR MUST COME TO A COMPLETE STOP BEFORE CHANGING DIRECTIONS. IF THE MOTOR DOES NOT COME TO A COMPLETE STOP, SERIOUS DAMAGE TO THE MOTOR, CONTROLLER, OR SWITCH MAY RESULT.

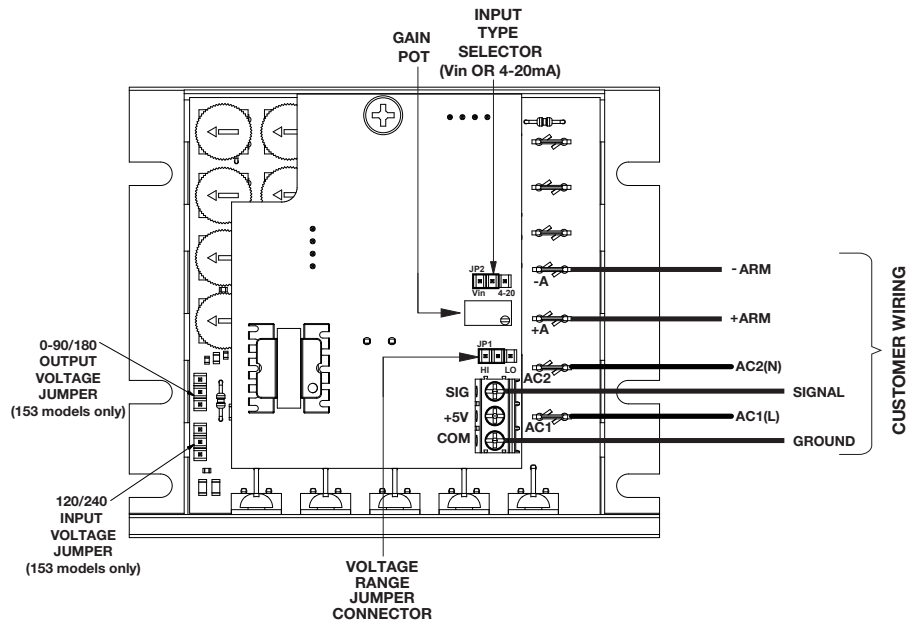


NOTE 1: This option is factory installed only on the 150L models.

NOTE 2: Use of this option eliminates the availability of the + and – field pins for use with DC Shunt Wound Motors.

This option card allows for the use of either a grounded or non-grounded remote DC signal such as 0 to 5 through 0 to 250Vdc, 4-20mA current, or a remote speed pot. The DC input signal type can be selected for voltage (Vin) or current (4-20mA) via the JP2 jumper clip. There is a Hi/Lo range jumper selection (JP1) that should be set to the (Lo) setting when using a 4-20mA signal, or voltage ranges of 0-5 through 0-25Vdc. When using voltage ranges of 0-25 through 0-250 this jumper must be set to (Hi). The GAIN trimpot is used to set full linear output in reference to the input signal range. The output of this remote signal isolation board is a linear signal that is proportional to the remote input signal being supplied.

CAUTION: DO NOT use TRIMPOT ADJUSTMENT PROCEDURE. Set pots using directions in following SET-UP PROCEDURE.



SETUP PROCEDURE FOR -55H3 AND -56H3 OPTIONS

1. With NO power to control, connect a DC Voltmeter to the control output in parallel with motor as follows: Meter COMMON to the -ARM terminal, and meter POSITIVE to the +ARM terminal. Select correct meter range (for 90Vdc or 180Vdc if needed).
2. Preset GAIN pot on the -55H3 remote signal board fully CCW.
3. Place the JP2 jumper clip in the proper position based on the input signal being used.
4. Place the JP1 jumper clip in the (LO) position for 4-20mA signals or voltage signals less than 25Vdc. Place the JP4 jumper clip in the (HI) position for voltage signals greater than 25Vdc. (NOTE: Never exceed input signals greater than 250Vdc)
5. Make sure all connections and jumper settings are properly made per the hookup connection diagram and then apply AC power to the controller.
6. Set the remote input signal to its lowest setting. Adjust the MIN trimpot to deadband (the point just before an increase causes an output).
7. Apply the maximum remote input signal. Motor should start to run. Adjust the GAIN pot CW until no further increase in control output voltage occurs and then decrease the gain pot slowly until output voltage to the motor drops approximately 5Vdc.
8. Set the MAX trimpot on the control to the correct motor voltage.
9. Some interaction between trimpots may occur. Recheck the Min trimpot setting and repeat steps 6 through 8 as needed.

-56H3 option

Isolated Signal Input

with Auto/Manual Hook-Up

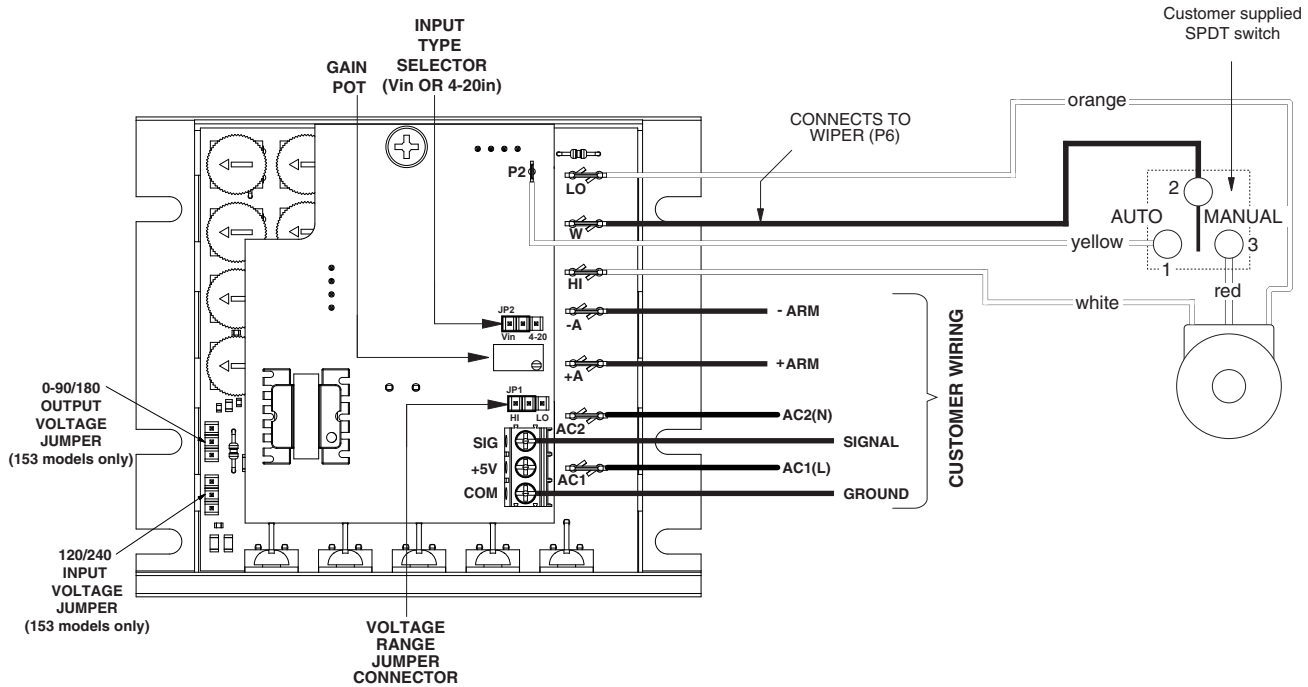
Factory or Field Installed

NOTE 1: This option is factory installed only on the 150L models.

NOTE 2: Use of this option eliminates the availability of the + and - field pins for use with DC Shunt Wound Motors.

The -56H3 option is identical to the -55H3 option with the added ability to have a remote Auto/Manual Hook-Up via a customer supplied SPDT switch or relay.

CAUTION: DO NOT use TRIMPOT ADJUSTMENT CHART. Set pots using directions in the previous SET-UP PROCEDURE.



-HSK option

Auxiliary Heatsink

Field Installed

Available All Models

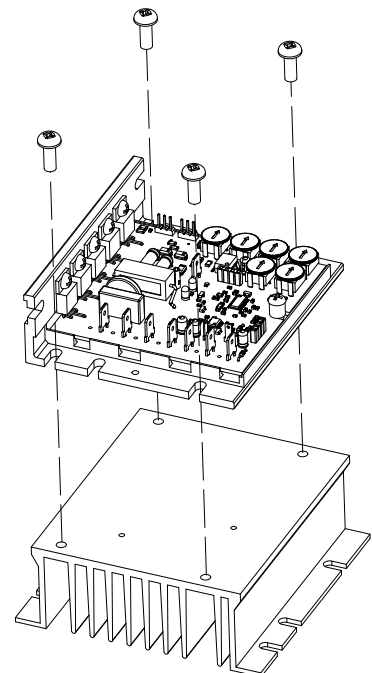
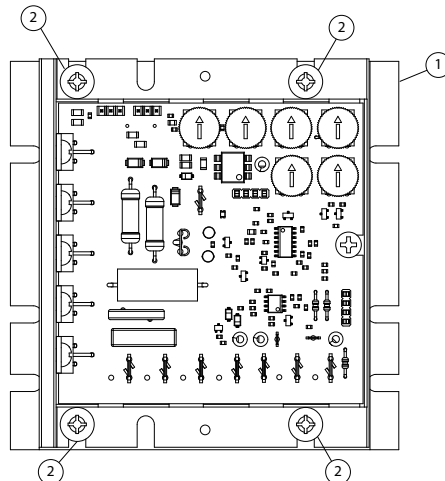
With the addition of the -HSK, maximum UL Current Rating output amps for 6Amp Models can be increased to 10 amps D.C. continuous.

Mounting and Installation Requirements:

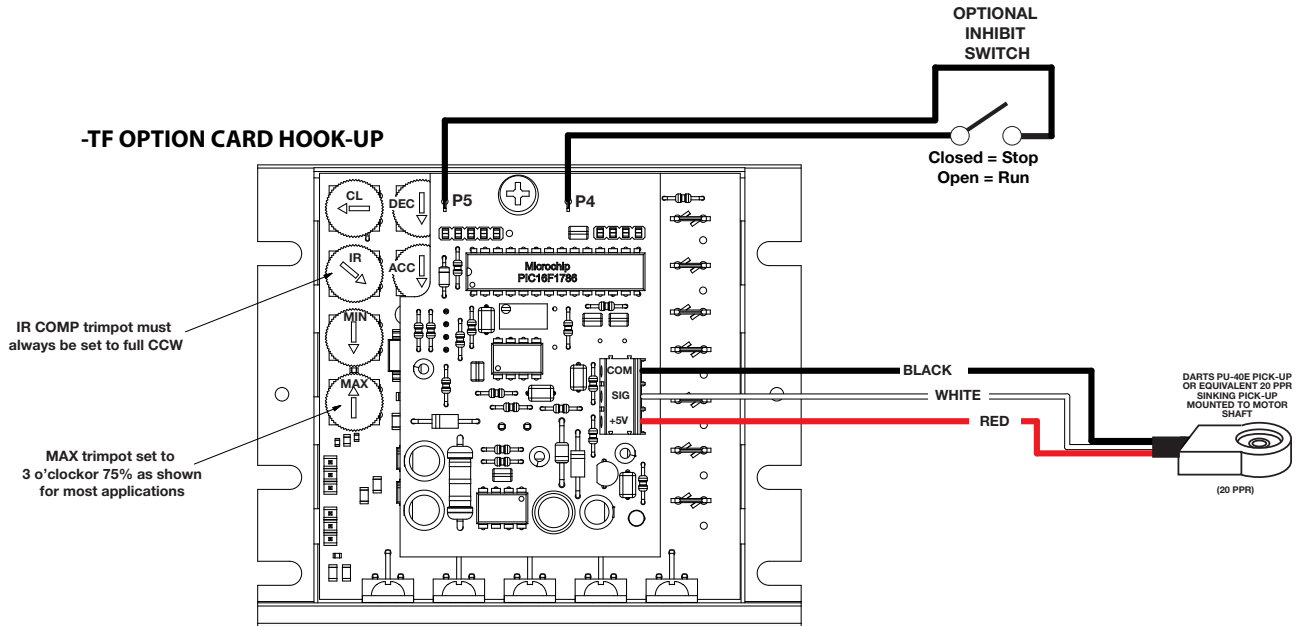
For increased load ratings the -HSK optional heatsink must be mounted so that the heatsink fins are in a vertical position.

-HSK option includes:

- 1) Heatsink
- 2) 4 - #10 x 3/4" AB Type Screws



-TF option



TF Option Card Setup:

- 1) Make sure the control AC input jumpers and DC output jumpers (when supplied) are set for the correct line voltage input and rated motor voltage output.
- 2) Connect the PU-40E (or equivalent 20PPR) pickup wires to the -TF option board terminal block (P1) as shown in the hook-up diagram above. Refer to 150 hookup diagram in the 150 Series manual for all other control connections.
- 3) Preset the IR and min trimpots to full CCW, CL full CW, max to 75% or 3:00 on a clock dial, and if equipped the accel/decel pots to full CCW.

Note: Never set the IR trimpot to anything except full CCW when using a -TF option card.)

- 4) Set the gain pot on the -TF option card to full CW. (Note: This is a multi-turn pot with up to 20 rotations needed to reach full CW.)
- 5) Apply power and with the motor unloaded, turn the control speed pot to full CW.

Note: The output VDC should be at or above the rated motor voltage and the output speed will likely reach full speed well before the speedpot reaches full rotation.
- 6) Using the gain trimpot on the -TF option card, turn it CCW until the output speed drops to the desired maximum speed for your application.

Note: The rated motor speed is based on a fully loaded motor operating at the rated output voltage of the motor. An unloaded motor running at full rated speed will normally operate at a voltage well below the motors rated DC voltage.
- 7) Set the Min and CL trimpots per the setup procedure in the manual.
- 8) Turn the speed pot to zero and remove power.
- 9) Reconnect the normal motor load and then reapply power.
- 10) With the motor load applied, check that you have a smooth linear speed control range through the full rotation of the main speed pot. If you do then your set up is complete. If you do not then continue to the next step.
- 11) If your speed stops increasing before reaching full speedpot CW rotation then check your motor output VDC.
 - a. If the output VDC to the motor is below the rated motor voltage then slowly increase the max trimpot on the 150 control until you reach your desired speed or the rated motor voltage whichever comes first. Return to step 10 above and repeat.
 - b. If the output VDC is at or above the rated motor voltage then slowly turn the Gain pot on the -TF option card CCW until the output voltage just start to drop. Return to step 10 above and repeat.

Note: You should never try to operate a motor beyond the rated speed or voltage ratings of the motor when operating that motor at or near the full load rating of the motor.

IN CASE OF DIFFICULTY

| PROBLEM | POSSIBLE CAUSE(S) | CORRECTIVE ACTION(S) |
|---|--|---|
| Motor doesn't operate | <ul style="list-style-type: none"> - Blown Fuse or Breaker - Incorrect or no power source - Speedpot set at zero - Worn motor brushes | Replace Fuse or reset breaker Install proper service Adjust Speedpot CW to start Replace brushes |
| Armature output voltage cannot be adjusted, output is a constant DC level Motor stalls, or runs very slowly with speed control turned fully CW | <ul style="list-style-type: none"> - No motor or load connected - Speedpot low connection open - Low Voltage - Overload Condition - Worn motor brushes - MAX SPEED set incorrectly | Check that motor or load is connected to armature terminals Check that speedpot low wire is connected Check that Vac is above 100Vac Reduce load or increase motor size and/or Cur. Lim. setting. Replace brushes See ADJUSTMENT PROCEDURE |
| Motor hunts | <ul style="list-style-type: none"> - Motor current less than 150mA - Too much IR COMP - Motor is in current limit - Motor speed is above rated speed - Max set too high | Motor current must be greater than 150mA D.C. See ADJUSTMENT PROCEDURE See ADJUSTMENT PROCEDURE Reduce Speed See ADJUSTMENT PROCEDURE |
| Repeated fuse blowing | <ul style="list-style-type: none"> - Low Voltage - Overload Condition - Worn motor brushes - Defective motor bearings - Defective electrical components | Check that VAC is above 100Vac Reduce load Replace Replace Call Dart Distributor or Representative |

If control still will not operate, go to www.dartcontrols.com/support or call (317) 873-5211.

SPECIFICATIONS

| | |
|------------------------------------|---|
| AC input voltage | 120 or 240 Vac $\pm 10\%$ |
| Acceleration | (150L Models) 0.5 seconds fixed (150D Models) 0.5 - 8 seconds adjustable |
| Amps - DC output | 150mA to 6Adc* |
| Controller overload capacity | 200% for one minute |
| Current limit trimpot range | (150 Models followed by -12C/-25C) 0.3 to 2.5Adc (150 Models followed by -100C/-200C) 1 to 15Adc |
| Deceleration | 0.5 - 6 seconds adjustable |
| Dimensions and weights: | |

| | WIDTH | LENGTH | DEPTH | WEIGHT |
|---------|--------|--------|--------|----------|
| ENGLISH | 3.610" | 4.250" | 1.295" | 0.445lb. |
| METRIC | 92mm | 108mm | 33mm | 202gms. |

| | |
|--|---|
| Drive service factor | 1.0 |
| Efficiency | 85% typical |
| Input frequency | 50 or 60 Hertz |
| Max. trimpot speed range | 60% to 110% of base speed |
| Min. trimpot speed range | 0% to 30% of maximum speed |
| Power devices | SCR isolated case tab |
| Shunt field voltage | 100Vdc @ 120Vac input; 200Vdc @ 240Vac input; .7Adc MAX |
| Speed control | via 5k Ω 1/2W potentiometer or 0-10Vdc isolated signal |
| Speed range | 50:1 |
| Speed regulation | $\pm 1\%$ of base speed |
| Temperature range | -10° to 45° C. ambient (15° to 113° F.) |
| Transient protection | MOV and X2 rated line capacitor |
| Trigger | opto-coupler |
| Type of accel/decel ramp | linear |
| * With -HSK optional 150 Series auxiliary heatsink, the max rating for output amps can be increased to 10 amps D.C. continuous. See mounting and installation requirements under -HSK Option. | |

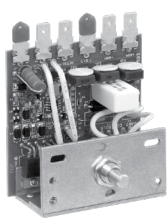
REPAIR PROCEDURE

In the event that a Product manufactured by Dart Controls is in need of repair service, it should be shipped, freight paid, to: Dart Controls, 5000 W. 106th Street, Zionsville, IN. 46077, ATTN: Repair Department. Please include Name, Shipping Address (no P.O. Box), Phone Number and if possible, e-mail address.

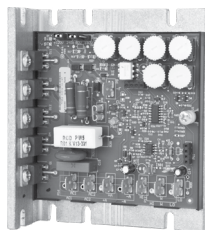
Those orders received from anyone without an existing account with Dart Controls must specify if they will be paying COD or Credit Card (Master Card/Visa/American Express). This information is required before work will begin. If you have an account with Dart your order will be processed according to the terms listed on your account. Products with Serial Number date codes over 5 years old will automatically be deemed Beyond Economical Repair (BER). A new, equivalent device will be offered at a substantial discount.

Completed repairs are returned with a Repair Report that states the problem with the control and the possible cause. Repair orders are returned via UPS Ground unless other arrangements are made. If you have further questions regarding repair procedures, contact Dart Controls, at 317-873-5211.

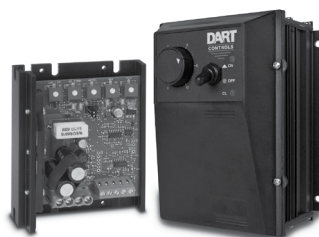
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OEM Chassis SCR Drives
Dual Input voltage, adjustable HP range, isolated signal follower and reversing options



NEMA 4/4X SCR Drives
Dual Input voltage, adjustable HP range, isolated signal follower and reversing options



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Chassis and NEMA 4X versions, speed pot and signal follower operation



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Closed loop accuracy, 4-20mA and serial communications, integral programmable display



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Closed loop accuracy, line and low voltage versions through 1 HP



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Motors to 700 HP, VFD's to 200 HP, NEMA rated encoder, digital programmable potentiometers and tachometers

Dart Controls is a designer, manufacturer, and marketer of analog and digital electronic variable speed drives, controls, and accessories for AC, DC, and DC brushless motor applications.

Shown above is just a sampling of the expanded line of Dart controls that feature the latest in electronic technology and engineering. Products are manufactured in the U.S.A. at our Zionsville (Indianapolis, Indiana)

production and headquarters facility - with over 2,000,000 variable speed units in the field.

In addition to the standard off-the-shelf products, you can select from a wide variety of options to customize controls for your specific application. For further information and application assistance, contact your local Dart sales representative, stocking distributor, or Dart Controls.

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