# **Application Solution - Conveyor Ovens**

Dart Controls offers DC drives for Conveyor Oven applications with features not available anywhere else in the market – closed loop accuracy under changing load / line voltage / temperature conditions and exclusive offering of integrated, programmable digital display that reads feed rate units or time in process. Conveyor ovens are found in food preparation, heat treating, drying and curing applications in many industries.....

125 Series

## **TRADITIONAL DC DRIVES**

Dart offers a comprehensive line of DC variable speed drives, options and enclosure types. All are UL approved, dual voltage (auto-sensing) with adjustable HP rating to cover a range of motor sizes and ratings. Options are available to interface with plc's and other supervisory systems; reverse the controlled motor and to synchronize multiple motors to run at equal or proportional speeds.



253 Series

## **ADVANCED DIGITAL DC DRIVES**

The MD Series was developed based upon three decades of research and continuous improvement. Machine designers appreciate the integrated programmable display, alarm / status outputs and predictability of closed-loop speed regulation under changing conditions. In fact, it has been found the installed cost of this all-in-one drive is less than traditional DC drives with separate display and accessories.





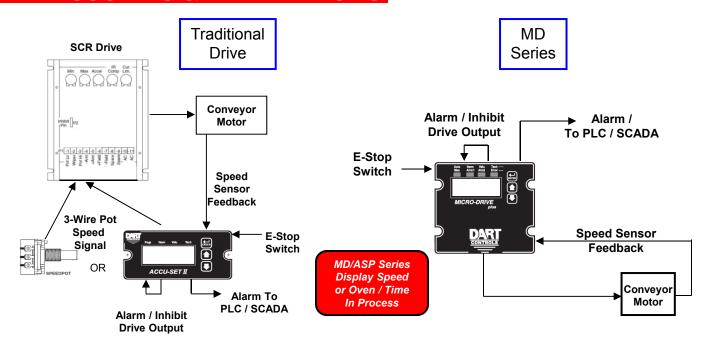
PU Series (Digital Encoder)



#### **SPECIFICATIONS**

1/50 – 1/4 HP	1/50 – 1HP					12-48Vdc	
1/50 – 1/4 HP	1/50 – 1HP		0				
1/50 – 1/4 HP	1/50 – 1HP	1/50 OLID	90/180 VDC				
•		1/50 – 2HP	1/50 - 1 HP	1/4 - 2 HP		400 Watts	
Chassis			NEMA	4X	NEMA 4 <sup>2</sup>	NEMA 4X	
Speed Pot			Front Panel Pushbuttons				
200% 150%		200%			N/A		
Gmov						N/A	
N/A			Master / Follower, Inhibit, E-Stop, Jog, Preset Speeds				
N/A			Drive Running, Speed Outside Limits, Sensor Loss, Master Ref. Loss				
± 1% / 50:1			± 1/2 RPM / 50:1+				
Speed Pot			Up to 3 When Using Display and Configurable Inputs at Jog Speed			Front Panel	
UL / RoHS	UL/CE/RoHS	UL / RoHS			RoHS		
		200%  N/A  N/A  ± 1% / 50:1  Speed Pot	200% 150%  Gmov  N/A  N/A  ± 1% / 50:1  Speed Pot	200% 150%  Gmov  N/A Master  N/A Drive Running,  ± 1% / 50:1  Speed Pot Up to 3 W Configural	200% 150% 200%    Gmov     N/A   Master / Follower, In     N/A   Drive Running, Speed Outs     ± 1% / 50:1   ± 1     Speed Pot   Up to 3 When Using Di     Configurable Inputs at 3	200%    Smov	

# **ACCESSORIES & APPLICATIONS**





ASP Series closed-loop digital potentiometer. Motor sensor required; helps drive maintain exact speed under changing line voltage or load



DP4 digital potentiometer for exact, repeatable drive setting. No motor sensor required; replaces traditional speed pot

#### FOR PRICE AND AVAILABILITY

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