Instruction Manual
Variable Speed DC Control
WARRANTY

Dart Controls, Inc. (DCI) warrants its products to be free from defects in material and workmanship. The exclusive remedy for this warranty is DCI factory replacement of any part or parts of such product which shall within 12 months after delivery to the purchaser be returned to DCI factory with all transportation charges prepaid and which DCI determines to its satisfaction to be defective. This warranty shall not extend to defects in assembly by other than DCI or to any article which has been repaired or altered by other than DCI or to any article which DCI determines has been subjected to improper use. DCI assumes no responsibility for the design characteristics of any unit or its operation in any circuit or assembly. This warranty is in lieu of all other warranties, express or implied; all other liabilities or obligations on the part of DCI, including consequential damages, are hereby expressly excluded.

NOTE: Carefully check the control for shipping damage. Report any damage to the carrier immediately. Do not attempt to operate the drive if visible damage is evident to either the circuit or to the electronic components.

All information contained in this manual is intended to be correct, however information and data in this manual are subject to change without notice. DCI makes no warranty of any kind with regard to this information or data. Further, DCI is not responsible for any omissions or errors or consequential damage caused by the user of the product. DCI reserves the right to make manufacturing changes which may not be included in this manual.

WARNING

Improper installation or operation of this control may cause injury to personnel or control failure. The control must be installed in accordance with local, state, and national safety codes. Make certain that the power supply is disconnected before attempting to service or remove any components!! If the power disconnect point is out of sight, lock it in disconnected position and tag to prevent unexpected application of power. Only a qualified electrician or service personnel should perform any electrical troubleshooting or maintenance. At no time should circuit continuity be checked by shorting terminals with a screwdriver or other metal device.
INTRODUCTION

The 530B Series is a high performance, dual voltage versatile DC motor control which provides a wide range of standard features, with many options that extend its capabilities. The 530B Series will operate 1/8 through 1.0 horsepower at 115VAC input, and 1/4 through 2.0 horsepower at 230VAC input. A chassis only model is available to operate a 1.5 horsepower motor at 115VAC input, or 3.0 horsepower at 230VAC input. Reference “Basic Model Selection” guide.

The 530B Series consists of three basic types:

- C = Chassis mounted, no enclosure, no power relay’s.
- RC = Chassis mounted, no enclosure, with power relay’s.
- RE = Plastic enclosure with power relay’s - Nema 4/12 standard.

The 530B Series is designed for Permanent Magnet, Shunt Wound, and some Universal Series (AC/DC) motors in the above horsepower ranges. The 530B Series incorporates transient voltage protection with adjustable Current Limit and AC fuses for protection. Minimum and Maximum speeds are easily adjusted by trimpots, as is the I.R. Compensation. Acceleration and Deceleration are fully adjustable via individual trimpots.

COMMONLY ASKED QUESTIONS

Q. Can I run two or more motors from the same drive?
   A. Not recommended. The I.R. Compensation (regulation) and Current Limit circuits would have difficulty sensing the different load on each motor.

Q. Can I change the horsepower of my motor and still use the same control?
   A. Yes, provided you do not deviate outside the horsepower range for the voltage you are using. The trimpots would need readjustment; see “Trimpot Chart” for approximate settings.

Q. Can I use the 530B Series as a Current Follower?
   A. Yes, there is a field installable -5 or -7 option shown in "Options" section.

Q. Can I use the 530B Series on Tachometer feedback?
   A. Yes, see +Tach (P2-9) under “Terminal Strip Wiring - P2”.

Q. Can I use the Stop (P2-11), Start (P2-13), and Common (P2-12) to stop-start the control on the “C” chassis version?
   A. No. Terminals P2-11, P2-12, and P2-13 are only active on the relay versions; “RE” and “RC”. These terminals are non-operative on the “C” version.

Q. Can the 530B Series be used as a Voltage or Tachometer Follower?
   A. Yes. The voltage must be ungrounded and no more than +12 VDC (See “Terminal Strip Wiring” for proper hook-up).

Q. How would I proceed to stop/start the 530B Series with my own relay?
   A. You can use the contact of your relay in place of the AMP REF to REV 1 (P2-2 to P2-7) jumper wire. Since this is a low level signal (12 volts at 2mA), you must use a logic type relay (preferably gold contacts). This cannot be done on controls using some options. Consult your Dart Representative if options are involved.

Q. Why is a jumper wire between AMP REF (P2-2) and REV 1 (P2-7) needed on drives with no options?
   A. REV 1 (P2-7) and REV 2 (P2-8) are two identical stop inputs. One of these must be held low (to Amp Ref P2-2) for the control to run. If the drive has no options, this must be jumpered to satisfy the “OR” gate. This requirement is satisfied by some options. For these options, a connection must be made to these terminals. Instead of a jumper wire, the option is wired to these terminals. (See “Jumper Wire Selection”).

BASIC MODEL SELECTION

<table>
<thead>
<tr>
<th>115/230 VAC INPUT</th>
<th>0-90/0-180 VDC OUTPUT</th>
<th>100/200 VDC FIELD</th>
</tr>
</thead>
<tbody>
<tr>
<td>HP RANGE ¹</td>
<td>CHASSIS</td>
<td>RELAY CHASSIS</td>
</tr>
<tr>
<td>1/8 - 2.0</td>
<td>530BC</td>
<td>530BRC</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>115/230 VAC INPUT</th>
<th>0-90/0-180 VDC OUTPUT</th>
<th>100/200 VDC FIELD</th>
</tr>
</thead>
<tbody>
<tr>
<td>HP RANGE ²</td>
<td>CHASSIS</td>
<td>RELAY CHASSIS</td>
</tr>
<tr>
<td>1.5 and 3.0</td>
<td>533BC</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

Notes:
1) 1/8 - 1.0 h.p. uses 115VAC input, 0-90VDC output and 100VDC field; 1/4 - 2.0 h.p. uses 230VAC input, 0-180VDC output and 200VDC field
2) 1.5 h.p. uses 115VAC input, 0-90VDC output and 100VDC field; 3.0 h.p. uses 230VAC input, 0-180VDC output and 200VDC field
**CONTROL FEATURES**

**INPUT VOLTAGE SELECTION SWITCH** - Switch selectable between 115 VAC and 230 VAC input.

**MIN SPEED** - (Minimum speed) Allows adjustment of the motor speed when the speedpot is set at minimum. This permits the user to eliminate the “Deadband” on the main speed control, permitting zero calibration. Clockwise rotation of the “MIN” trimpot increases output VDC.

**ACCEL** - (Acceleration) Allows adjustment of the motor acceleration from a minimum of 0.3 seconds to a maximum of 12 seconds. The -15A option extends the maximum acceleration time to 30 seconds.

**DECEL** - (Deceleration) Allows adjustment of the motor deceleration from a minimum of 0.6 seconds to a maximum of 12 seconds. The -15A option extends the maximum deceleration time to 30 seconds.

**MAX SPEED** - (Maximum speed) Allows adjustment of the motor speed when the speedpot is set at maximum (CW). This permits the user to eliminate the “DEADBAND” of the speedpot, providing full speed at maximum rotation. Rotation of the “MAX” trimpot in the clockwise direction increases maximum output VDC.

**I.R. COMP** - (Speed Regulation) Allows adjustment of the circuitry that controls the speed regulation of the motor. This feature controls armature speed by changing the armature voltage to compensate for increased or decreased motor loading. Clockwise rotation of the “I.R. COMP” trimpot will increase gain compensation.

**CUR. LIM.** - (Current Limit) Provides protection from excessive armature current by limiting the maximum armature current the control can provide. This enables adjustment of the maximum torque the motor can deliver. Set Current Limit (CUR. LIM.) at 125% of the rated motor current. Clockwise rotation of the “CUR. LIM.” trimpot increases the torque (current) the control will provide.

**TACH INPUT SELECTION** - Factory set at 3V per 1000 RPM, jumper selectable (JU3) to 7V per 1000 RPM. Refer to “Tach Feedback” section in “Control Modifications” for more information.

**TERMINAL STRIP P1** - Barrier type terminal strip provides for connection of AC lines, motor leads, motor field (if necessary), and earth ground.

**TERMINAL STRIP P2** - Barrier type terminal strip provides for connection of speed potentiometer and any accessories and/or jumper wires which control the drive.

**RELAY** - (Power Interrupt Relay's) Available only on the “RC” and the “RE” versions, the relay's permits the switching of AC power with a low current signal. For the “RE” version, the relay's will not allow start up after power failure without manually restarting.

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**OVERALL CONTROL DIMENSIONS**

**“C” and “RC” SERIES HOUSING DIMENSIONS**

**TOP VIEW**

**END VIEW**
MOUNTING INSTRUCTIONS

1. Four 7/32” slots are provided for control mounting.
2. The 530B Series chassis can be used as a template.
3. Use standard hardware to mount.
4. For the “RE” version ONLY: Two 7/8” diameter holes are provided in one endplate to facilitate wiring. This allows for easy connection of 1/2” conduit.

NOTE: For enclosed models using 1 h.p. 90V or 2 h.p. 180V motors, the control MUST be mounted vertically.

CAUTION:
DO NOT ATTEMPT TO PERFORM HI-POT TEST ACROSS AC LINES WITH THE CONTROL IN CIRCUIT. THIS WILL RESULT IN IMMEDIATE OR LONG TERM DAMAGE TO THE CONTROL.

WIRING PROCEDURE

1. Size all wires which carry armature or line current to handle currents AS SPECIFIED BY NATIONAL, STATE, AND/OR LOCAL CODES. All other wires may be #20AWG or smaller as permitted by local code.
2. Control wire (Pot, Tach, etc.) should be separated from all the Armature, Field (if Shunt Wound), and the AC wires when routed in conduits or in wire trays. The enclosed version has two holes on one endplate for this purpose.
P2-1 (OVER CURRENT OUT) - Can be used to signal that the control is in current limit. It can also signal other devices or alarms. This is a low level logic signal which goes "high" when the current limit amplifier is in current limit. The logic of this control is +12 volts, while the output at this terminal is approximately 1.5 volts through a 1000\(\Omega\) resistor when in Current Limit.

P2-2 (AMP REF) - This is the common point of the logic. It is used as common with OVER CURRENT OUT (P2-1), +TACH (P2-9), REV 1 (P2-7), REV 2 (P2-8), and WIPER (P2-4). NOTE: Never connect this terminal to earth ground !! Serious damage and injury may result !! This terminal is electrically the same point as -ARM (P1-5).

P2-3 (SPEEDPOT LO) - Connects to the low side (orange wire) of the 5K Speedpot (normally the CCW end). This input is raised and lowered by the MIN trimpot. Electronic speed input voltage (voltage follower) may be referenced to Speedpot LO if the MIN trimpot adjustments are to be active. Otherwise, inputs may be referenced to AMP REF (P2-2), which will bypass the MIN trimpot. INPUT MUST NOT BE GROUNDED !

P2-4 (SPEEDPOT WIPER) - Connects to the wiper (red wire) of the Speedpot (center lead). Use this input for the plus (+) side of voltage follower operation or tach follower. The minus (-) side connects to AMP REF (P2-2). INPUT MUST NOT BE GREATER THAN +12V MAXIMUM AND MUST NOT BE GROUNDED !

P2-5 (SPEEDPOT HI) - Connects to high side (white wire) of the Speedpot (CW end). This is internal +12 volts. INPUT MUST NOT BE GROUNDED !

P2-6 (SPARE) - This terminal is not connected to the control circuit. It can be used as a terminal for field modifications.
**P2-7 (REV 1)** - REV 1 and REV 2 are identical quick stop inputs. One of them must be held low (to AMP REF) before the control will operate. The two are diode separated to form an “OR” gate. Since -ARM (P1-5) is also low in the system, these two inputs can be wired to the motor side of a reversing switch or relay. During the period of switching, neither input will be low, which will instantly return the set speed to zero and reset the acceleration ramp.

**P2-8 (REV 2)** - Identical to REV 1 (P2-7).

**P2-9 (+TACH)** - Connect +Tach from a DC tachometer for tachometer feedback. The minus (-) lead from the tachometer goes to AMP REF (P2-2). Output voltage from the tachometer at full speed can range from 6 to 12 volts. The scale is corrected using the JU3 jumper selectable setting of 3V/7V per 1000 RPM and the MAX speed trimpot. A 3 volt per 1000 RPM OR 7 volt per 1000 RPM tachometer should be used.

**P2-10 (PILOT LIGHT)** - Connecting point for on-off neon indicator lamp. The remaining lead will be connected to P2-11.

**P2-11 (STOP)** - Install one or more normally closed stop switches (in series) between STOP (P2-11) and COMMON (P2-12). Not active on “C” version.

**P2-12 (COMMON)** - Mid point of Start-Stop switches. Not active on “C” version.

**P2-13 (START)** - Install one or more normally open start switches (in parallel) between START (P2-13) and COMMON (P2-12). Not active on “C” version.

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**SETTING INPUT VAC**

For use with 110 through 130 VAC inputs, slide 115/230 VAC input voltage selector switch completely to the left as shown below left. For use with 208 through 240 VAC inputs, slide the same selector switch completely to the right as shown below right.

Note: An incorrect setting of the input VAC selector switch will result in damage to the controller.

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**SWITCH LADDER CIRCUIT DIAGRAMS**

**START-STOP WIRING**

![Start-Stop Wiring Diagram with 3 Stations]

Warning: This diagram is for “RC” and “RE” versions ONLY! DO NOT use on “C” version.

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**“RE” CONTROL PANEL IDENTIFICATION**

![Control Panel Diagram with Labels]

START-STOP SWITCH MOMENTARY SWITCH TURNS CONTROL ON AND OFF

POWER ON INDICATOR HIDDEN NEON INDICATOR LAMP

SPEED POTENTIOMETER 5000Ω 2W SPEEDPOT CONTROLS MOTOR SPEED
INITIAL START UP

1. **Check** to see that the 115/230 VAC selection switch is set for the desired input voltage.

2. Recheck all wiring. Accidental grounds, loose or pinched wires on armature or speed potentiometer wires may damage the control when power is applied.

3. See “ADJUSTMENT PROCEDURE” and observe the **WARNINGS** pertaining to cover removal for adjustments.

4. Preset trimpots for your horsepower by using the “TRIMPOT CHART”. **NOTE**: Options may change the trimpot setting from this chart. If your control has an option, be sure to carefully read the section in “OPTIONS” that pertains to your option.

5. Turn speed potentiometer to zero (fully CCW).

6. Turn power on and advance speedpot while observing motor.

7. If motor rotation is incorrect, turn power off at external disconnect and reverse the +ARM and -ARM connections.

8. If operation is satisfactory, no re-adjustments are needed.

9. If instability or surging is observed, or if maximum speed is higher than desired, proceed to “ADJUSTMENT PROCEDURE”.

10. For other problems, see section “IN CASE OF DIFFICULTY”.

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**WARNING:**

WHEN MAKING AN ADJUSTMENT, ALWAYS USE A SCREWDRIVER WITH AN INSULATED SHAFT TO AVOID THE SHORT CIRCUITING OF PC BOARD COMPONENTS. WHENEVER THE CONTROL COVER IS REMOVED, IT MUST BE SUPPORTED TO AVOID ACCIDENTAL CONTACT BETWEEN CONTROL CHASSIS AND LIVE COVER COMPONENTS.

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TRIMPOT ADJUSTMENT PROCEDURE

Four adjustments (MIN., MAX., I.R. COMP., and CUR. LIM.) are checked at the factory using a typical motor. Use the “TRIMPOT CHART” to adjust the trimpots to the approximate setting for your horsepower. The other two adjustments (ACCEL and DECEL), are the Acceleration and Deceleration adjustments and should be set for your particular application requirements. The “TRIMPOT CHART” is approximate and is valid when using a speedpot or a 0 to 12VDC input signal to control the speed. Operation of the control beyond ±10% of normal line voltage is not recommended and could result in readjustments. These settings are permanent; periodic readjustment is normally not needed. (**NOTE**: Use only an ungrounded voltmeter).

**MAX.**

Sets maximum motor speed when speedpot is at 100% CW rotation. Clockwise rotation increases maximum motor speed.

1) Connect a DC voltmeter; plus to +ARM and minus to -ARM.
2) Set meter voltage range for either 90 VDC or 180 VDC.
3) With no load on the motor, adjust the MAX trimpot to the rated armature voltage as seen on the meter.

**NOTE:** A tachometer or strobe may be used in place of a meter. Follow the above steps, but adjust the MAX trimpot to the rated motor base speed, indicated by tach or strobe.

**MIN.**

Sets minimum motor voltage when Speedpot is set at zero. Clockwise rotation of the MIN. trimpot will increase the minimum motor voltage.

1) Set Speedpot to zero (fully CCW).
2) With no load on the motor, adjust the MIN trimpot clockwise until the motor starts to rotate.
3) Slowly back off the trimpot in the CCW direction until the motor stops.

**NOTE:** If motor rotation is desired at zero Speedpot setting, adjust the MIN trimpot clockwise until the desired minimum speed is reached.

**I.R. COMP.** Provides a means of improving speed regulation in the armature feedback mode. If a change in motor speed during a load change is of no concern, rotate this trimpot fully CCW.

1) Set speedpot at 50%.
2) Observe motor speed during a no load condition.
3) Apply a full load to the motor.
4) Adjust the I.R. COMP. trimpot clockwise (while the load is applied) until the no load motor speed is obtained.

---

(Adjustment procedure continued)
**CUR. LIM.**  Limits DC motor armature current (torque) to prevent damage to the motor or control. The current limit is set for 125% of the rated motor current. Clockwise rotation of this trimpot increases the armature current (or torque produced).

1) Turn drive power OFF!
2) Connect a DC Ammeter in series with the +ARM line (between +A on motor and +ARM on the control). Preset the current limit trimpot CCW.
3) Turn power on and set speedpot to 50%.
4) Increase the motor load until the motor stalls (zero RPM).
5) Set CUR. LIM. trimpot by adjusting CW to 125% of the rated motor armature current (see “TRIMPOT CHART”).

**ACCEL**  Allows adjustment of acceleration by user.

1) Clockwise trimpot rotation increases length of acceleration time needed for the control to reach full speed.

**DECEL**  Allows adjustment of deceleration by user.

1) Clockwise trimpot rotation increases length of deceleration time needed for the control to reach zero speed.

---

### TRIMPOT SETTING CHART

<table>
<thead>
<tr>
<th>MIN</th>
<th>ACCEL</th>
<th>DECEL</th>
<th>MAX</th>
<th>I.R.</th>
<th>CUR LIM</th>
<th>HP</th>
<th>VOLTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>115</td>
</tr>
<tr>
<td>1/6</td>
<td></td>
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<td>230</td>
</tr>
<tr>
<td>3/4</td>
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</tr>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>230</td>
</tr>
</tbody>
</table>

**NOTES:** These settings apply when using a 5000Ω speedpot. This chart cannot be used with certain Options (refer to Option section).

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### 1.5 and 3.0 HORSEPOWER - MODEL 533BC

For 1.5 and 3.0 horsepower applications, the model 533BC control has the following restrictions:

- Available in chassis (C) mount only.
- The 1.5 horsepower model is available in 115 VAC input at 0-90 VDC out, while the 3.0 horsepower model is available in 230 VAC input at 0-180 VDC out.
- Relay, start-stop, reversing, dynamic braking & jogging are not available from factory (they are customer supplied and wired).
- The isolation boards (-5 and -7 options) are available.
BASIC HOOK-UP DIAGRAMS WITHOUT OPTIONS
(If options are included on your control, see the option section of this manual).

Model 530BC and 533BC ("C Version")

Model 530BRC ("RC Version")

PILOT RELAY SWITCHING
(Customer supplied wiring for the “530BRC” version)

<table>
<thead>
<tr>
<th>MOMENTARY ON-OFF SWITCH(ES)</th>
<th>SPST SWITCH*</th>
<th>OPTIONAL PILOT LAMP</th>
</tr>
</thead>
<tbody>
<tr>
<td>-10 -11 -12 -13 P2</td>
<td>-10 -11 -12 -13 P2</td>
<td>-10 -11 -12 -13 P2</td>
</tr>
<tr>
<td>N.C. STOP</td>
<td>Unit will self-start when switch is closed.</td>
<td>Pilot Lamp (rated for line voltage).</td>
</tr>
<tr>
<td>N.O. START</td>
<td>A jumper wire may be used in place of the SPST switch. If wired with a jumper, the control will always be on whenever AC input voltage is applied.</td>
<td></td>
</tr>
</tbody>
</table>

After loss of incoming AC power, unit will not restart until start switch is closed.
NOTE: Jumper wires may be required on terminal strip P2 for the control to operate (refer to jumper chart below). As explained in the “COMMONLY ASKED QUESTIONS” section, REV 1 (P2-7) and REV 2 (P2-8) are both stop inputs. One of these inputs must be held low to AMP REF (P2-2) for the control to operate. Jumpering is necessary between AMP REF and REV 1 or REV 2 to satisfy the “OR” gate. An option board may be installed on the control satisfying the “OR” gate. This jumper (between P2-2 and P2-7) is called JU2. For inhibiting with soft start and fast stop, the JU2 jumper may be replaced by a SPST switch.

YES = JUMPER REQUIRED  NO = JUMPER NOT USED

<table>
<thead>
<tr>
<th>OPTION</th>
<th>DESCRIPTION</th>
<th>PAGE #</th>
<th>JUMPER</th>
<th>“C”</th>
<th>“RC”</th>
<th>“RE”</th>
</tr>
</thead>
<tbody>
<tr>
<td>NONE</td>
<td>STOCK CONTROL</td>
<td>9-10</td>
<td>JU2</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td>-4</td>
<td>JOG</td>
<td>11</td>
<td>JU2</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td>-5/-7</td>
<td>CURRENT FOLLOWER</td>
<td>12-13</td>
<td>JU2</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td>-36M/-38M</td>
<td>FWD / REV with ZERO SPEED and D.B.R.</td>
<td>14-15</td>
<td>JU2</td>
<td>NO</td>
<td>NO</td>
<td>NO</td>
</tr>
</tbody>
</table>

NOTE: Installing JU2 jumper when not required may cause permanent damage to control.

CONTROL MODIFICATIONS

TWO SPEED OPERATION

Two pot operation is done using two 10KΩ speed potentiometers in parallel (both HI’s to P2-5, both LO’s to P2-3). The WIPER is switched using a SPDT switch.

DYNAMIC BRAKING

A DPDT switch is used to inhibit the control and to connect the DBR. Typical values for the DBR (dynamic brake resistor) are 5Ω for 115V, 10Ω for 230V (both 35W to 50W). Note that motor horsepower, inertia, and cycle time effect sizing of the DBR.

NOTE: On -15A Option, Decel must be fully CCW to use with DBR.
The customer supplied SPST switch is connected in series between the speedpot HI (P2-5) and the +TACH terminal (P2-9). To inhibit, speedpot HI is closed to the +TACH terminal. To restart, the switch is returned to open. NOTE: The control will stop and start fast.

**TACHOMETER FEEDBACK**
Improves speed regulation to −1/2% of base speed.

**TACHOMETER FOLLOWER**
Allows control output to follow tachometer voltage.

NOTE: NEED 1% OR LESS - TACH OUTPUT RIPPLE

**INHIBIT (USED INDEPENDENTLY)**
The customer supplied SPST switch is connected in series between the speedpot HI terminal (P2-5) and speedpot HI. To inhibit, the SPST switch contacts are opened. To restart, the switch is returned to the closed position. NOTE: The control will soft stop and soft start through the acceleration setting.

**INHIBIT (USED WITH SPEEDPOT)**
The customer supplied SPST switch is connected in series between the speedpot HI terminal (P2-5) and speedpot HI. To inhibit, the SPST switch contacts are opened. To restart, the switch is returned to the closed position. NOTE: The control will soft stop and soft start through the acceleration setting.

**TACHOMETER FEEDBACK**

**TACHOMETER FOLLOWER**

NOTE: Permits starting and stopping of motor without breaking AC lines. In the event of SCR failure or false triggering, the inhibit circuit will not stop motor.

Always use a shielded wire when connecting to the inhibit terminal. The shield should be connected to the -Armature or Common of the control.

**OPTIONS**

NOTE: All options are specified by a suffix to the model number. This suffix starts with a dash (-). The more popular options are described on the following pages. When a combination of two or more of these options are used, the wiring procedure is beyond the scope of this manual. Please contact your Distributor or Representative.

**-4 Option**

*See below for installation and availability*

**Jog**

This option is factory installed on the “RE” version only. “S2” is located on the cover and disables the latch circuit of the power relay’s, allowing the power switch to jog the drive. The “C” and “RC” versions use customer supplied switch and wiring, in addition the “C” version uses a customer supplied relay.
-5 option
Isolated 4-20 ma. Signal Follower
Field or Factory Installed
Available on Chassis Only*

-7 option
Isolated 4-20 ma. Signal Follower
Enclosed - Factory Installed only
with Auto/Manual Switch
Chassis - Factory or Field Installed
Chassis - switch & wiring are customer provided

-5 and -7 option Hookup Procedure

DO NOT USE TRIMPOT CHART TO ADJUST MIN AND MAX TRIMPOTS ON MAIN BOARD. IF ADJUSTMENT IS NEEDED THEN REFER TO THE SETUP PROCEDURE BELOW.

The -5 option is a 4-20 mA isolated signal card that replaces the speedpot to control speed. The 4-20 mA signal input can be either grounded or ungrounded. The board sets on spacers screwed to the pot HI, Wiper, and LO terminals on the main board using long screws. The current source connects to the + and - two position terminal strip (P16-1 and -2) on the -5 option board.

The Linearity trimpot on the -5 option board is set at the factory for proper linearity, however this trimpot may need to be re-set after tuning the Max and Min trimpot settings on the control for your specific application. If needed then refer to the setup procedure below.

The -7 option is also a 4-20 mA isolated signal card but it allows the control to be run in either the Manual mode via a speed pot or the Auto mode via the 4-20 mA signal. This option also includes a Balance trimpot which is used to scale the maximum speed in the Manual mode. It is factory set so the maximum speed in Manual mode equals the maximum speed in Auto mode. The Linearity trimpot on the -7 option board is set at the factory for proper linearity, however this trimpot may need to be re-set after tuning the Max and Min trimpot settings on the control or if the Balance trimpot on the -7 must be reset for your specific application. If needed then refer to the setup procedure below.

The following is the recommended procedure to set up the -5/-7 option on the 125/250/500 Series:

1) With the 125/250/530 oriented so that trimpots are along the top, adjust Min trimpot to minimum (full CCW) and Max trimpot to 50%. The voltage is set below the typical motor voltage to make certain the drive is NOT in saturation before setting the -5/-7 board saturation point.

2) Set the Linearity/gain pot on the -5/-7 full CW. This is a 20 turn pot and you should hear a clicking with each turn when fully up or just count 20 turns.
3) Make certain your motor is connected to +/-ARM output of the drive, the AUTO / MAN switch is in AUTO mode for -7 options, and source power for the control is turned on. (Note: For proper tuning this setup is best done on an unloaded motor.)

4) With power applied and a voltmeter monitoring motor output Vdc, apply 4mA to -5/-7 board. Check voltmeter reading and adjust the Linearity/gain trimpot, R16, on the -5/-7 board CCW until motor output voltage is less than 0.1Vdc.

5) Now apply 20mA to the -5/-7 board and adjust the Max trimpot to a voltage that is 5 volts (15 volts for the 250G series controls) above the final desired max motor voltage output. Adjust the Linearity/gain trimpot on the -5/-7 board CCW until the motor output voltage decreases to the desired max voltage set point.

6) Now, apply 4mA to the -5/-7 board again and adjust the Min trimpot to deadband or the desired minimum motor voltage output. The deadband point is where you are at 0Vdc and any further increase of the Min trimpot would result in an output to the motor. Re-apply 20mA to the -5/-7 board and verify max output has not changed. A small adjustment may be needed to the Max trimpot to reset to desired max output.

7) Adjust 4-20 input to 12mA. If tuned properly the output voltage of an unloaded motor should be within a few volts of ½ output (based on max output setting above).

-7 option only: With 20mA applied to the -7 in Auto mode, move AUTO/MANUAL switch to MANUAL.

8) In manual mode turn the speedpot full CW, note motor voltage output reading on voltmeter. If not equal to output at 20mA in Auto Mode, adjust the Balance trimpot on the -7 board (CW or CCW) until the same reading is achieved. The motor output Vdc should not change more than 1 Vdc when flipping back and forth between AUTO and MANUAL position.

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**-15A Option**

**Extended Accel / Decel**

Factory installed

Available on all models

---

Extends acceleration / deceleration to 30 seconds (linear ramp).
**-36M / -38M Option**

**Forward / Reverse with Zero Speed Detect and Dynamic Brake**

<table>
<thead>
<tr>
<th>Option</th>
<th>AC Input</th>
<th>Installed</th>
<th>DBR Value</th>
<th>DBR location / placement</th>
</tr>
</thead>
<tbody>
<tr>
<td>-36M</td>
<td>115VAC</td>
<td>factory only</td>
<td>5Ω 30W</td>
<td>option board mounted</td>
</tr>
<tr>
<td>-36MA</td>
<td>115VAC</td>
<td>factory only</td>
<td>5Ω 50W</td>
<td>extrusion mounted</td>
</tr>
<tr>
<td>-38M</td>
<td>230VAC</td>
<td>factory only</td>
<td>10Ω 30W</td>
<td>option board mounted</td>
</tr>
<tr>
<td>-38MA</td>
<td>230VAC</td>
<td>factory only</td>
<td>10Ω 50W</td>
<td>extrusion mounted</td>
</tr>
</tbody>
</table>

**Warning:** The addition of this option no longer allows for dual voltage operation of the 530B series board. The 115/230 VAC input selector switch (530B series board) must be set for the proper VAC input rating of the -36M/-38M option being used.

**-36M / -38M HOOK-UP USING SPDT SWITCH OR CONTACT**

**NOTE:**

- INPUTS TO TERMINAL STRIP P5 CANNOT BE REFERENCED TO EARTH GROUND!

The -36M / -38M option automatically "brakes" to zero speed before reversing. The SPDT center-off switch is used to select direction. When the direction is reversed, relays K1, K2, and K3 connect the dynamic brake resistor to the armature. The motor "brakes" and at zero speed the relays reverse the armature leads, causing the motor to rotate in the opposite direction. When the switch is in the center (STOP) position, the motor armature is connected to the dynamic brake resistor.

Notes: The start-stop switch is customer provided on the "RC" version (see Hook-up Diagrams for switch wiring). The "RE" version requires a special cover that must be ordered for field installed -36M or -38M options. The Dynamic Brake Resistor is mounted accordingly per model (see above chart for placement).

**VERY IMPORTANT:**

DO NOT use JU2 JUMPER WIRE with this option. WHEN RETROFITTING, JU2 JUMPER MUST BE REMOVED!!

To identify JU2 jumper location, see "Basic Hook-up Diagrams Without Options".

---

**-36M / -38M HOOK-UP FOR NPN OPEN COLLECTOR DIRECTIONAL CONTROL**

**NOTE:**

- INPUTS TO TERMINAL STRIP P5 CANNOT BE REFERENCED TO EARTH GROUND!

The addition of this option no longer allows for dual voltage operation of the 530B series board. The 115/230 VAC input selector switch (530B series board) must be set for the proper VAC input rating of the -36M/-38M option being used.

**TRANSISTOR "A" ON = FWD, TRANSISTOR "B" ON = REV. BOTH "A & B" OFF = DYNAMIC BRAKE, BOTH "A & B" ON = DISALLOWED STATE (CUSTOMER SUPPLIED LOGIC = A & B)**

**WARNING:**

DO NOT use JU2 jumper wire with this option. When retrofitting, JU2 must be removed.

To identify JU2 jumper location, see “Basic Hook-up Diagrams Without Options”.

---

(-36M / -38M option continued)
**IN CASE OF DIFFICULTY**

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>POSSIBLE CAUSE(S)</th>
<th>CORRECTIVE ACTION(S)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Motor doesn’t operate</td>
<td>Blown fuse</td>
<td>Replace fuse</td>
</tr>
<tr>
<td></td>
<td>Incorrect or no power source</td>
<td>Install proper service</td>
</tr>
<tr>
<td></td>
<td>Speedpot set at zero</td>
<td>Adjust speedpot CW to start</td>
</tr>
<tr>
<td></td>
<td>Worn motor brushes</td>
<td>Replace motor brushes</td>
</tr>
<tr>
<td></td>
<td>Improper or missing jumpers</td>
<td>See “JU2 Jumper Wire Selection Chart”</td>
</tr>
<tr>
<td>Armature output voltage cannot be adjusted, output</td>
<td>No motor or load connected</td>
<td>Check that the motor or load is connected to Armature</td>
</tr>
<tr>
<td>is a constant DC level</td>
<td>Speedpot low connection open</td>
<td>terminals</td>
</tr>
<tr>
<td>Motor stalls or runs very slowly with speed control turned fully CW</td>
<td>Low voltage</td>
<td>Should be above 104V or 208V</td>
</tr>
<tr>
<td></td>
<td>Overload condition</td>
<td>Reduce load or re-adjust Current Limit</td>
</tr>
<tr>
<td></td>
<td>Worn motor brushes</td>
<td>Replace motor brushes</td>
</tr>
<tr>
<td></td>
<td>Max. speed set incorrectly</td>
<td>See “Adjustment Procedure”</td>
</tr>
<tr>
<td>Motor hunts</td>
<td>Too much IR Comp</td>
<td>See “Adjustment Procedure”</td>
</tr>
<tr>
<td></td>
<td>Motor is in Current Limit</td>
<td>See “Adjustment Procedure”</td>
</tr>
<tr>
<td></td>
<td>Motor speed is above rated speed</td>
<td>Reduce Max trimpot setting</td>
</tr>
<tr>
<td>Repeated fuse blowing</td>
<td>Overload condition</td>
<td>Reduce load</td>
</tr>
<tr>
<td></td>
<td>Worn motor brushes</td>
<td>Relace motor brushes</td>
</tr>
<tr>
<td></td>
<td>Defective motor</td>
<td>Replace motor</td>
</tr>
<tr>
<td></td>
<td>Failed electrical components</td>
<td>Return for repair</td>
</tr>
<tr>
<td>Motor runs but will not stop</td>
<td>Incorrect wiring</td>
<td>Check “Terminal Strip Wiring” sections</td>
</tr>
<tr>
<td></td>
<td>Defective wiring</td>
<td>Check wiring</td>
</tr>
<tr>
<td></td>
<td>Failed component</td>
<td>Return for repair</td>
</tr>
</tbody>
</table>

After using this section, if control will still not operate, consult your Dart Distributor or Representative or return unit for repair.

**FUSING**

The motor and control are protected against overloads by the current limit circuit. Additional protection is provided through 2 fuses, which are mounted on the main board. Use exact fuse replacements if the fuse requires changing. Before changing fuses, be sure the power to the control is disconnected at the power source. Note: Both sides of VAC input are fused.

- HP: 1/8 - 2.0 H.P.  FUSE SIZE: 20 Amp  FUSE TYPE: Bussman ABC-20 or Little Fuse 314020
- HP: 3.0 H.P.  FUSE SIZE: 20 Amp  FUSE TYPE: Bussman ABC-20 or Little Fuse 314020
**SPECIFICATIONS**

AC INPUT VOLTAGE .................................................................................................................. ±10% of rated line voltage
ALTITUDE ........................................................................................................................................ Up to 7,500 feet above sea level
CONTROL OVERLOAD CAPACITY ............................................................................................. 200% for 1 minute

<table>
<thead>
<tr>
<th>DIMENSIONS &amp; WEIGHTS:</th>
<th>WIDTH</th>
<th>LENGTH</th>
<th>DEPTH</th>
<th>WEIGHT</th>
<th>TYPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>ENGLISH</td>
<td>6.70”</td>
<td>9.00”</td>
<td>2.25”</td>
<td>40 oz.</td>
<td>C</td>
</tr>
<tr>
<td></td>
<td>6.70”</td>
<td>9.00”</td>
<td>2.25”</td>
<td>41 oz.</td>
<td>RC</td>
</tr>
<tr>
<td></td>
<td>6.70”</td>
<td>10.00”</td>
<td>4.75”</td>
<td>56 oz.</td>
<td>RE</td>
</tr>
<tr>
<td>METRIC</td>
<td>171 mm</td>
<td>229 mm</td>
<td>51 mm</td>
<td>1134 gm.</td>
<td>C</td>
</tr>
<tr>
<td></td>
<td>171 mm</td>
<td>229 mm</td>
<td>57 mm</td>
<td>1162 gm.</td>
<td>RC</td>
</tr>
<tr>
<td></td>
<td>171 mm</td>
<td>254 mm</td>
<td>121 mm</td>
<td>1422 gm.</td>
<td>RE</td>
</tr>
</tbody>
</table>

DRIVE SERVICE FACTOR ........................................................................................................... 1.0
EFFICIENCY .............................................................................................................................. 85% typical

**ELECTRICAL SPECIFICATIONS - TYPICAL CURRENT & HORSEPOWER RANGES:**

<table>
<thead>
<tr>
<th>115V AC INPUT / 0-90VDC OUTPUT</th>
<th>230V AC INPUT / 0-180VDC OUTPUT</th>
</tr>
</thead>
<tbody>
<tr>
<td>H.P.</td>
<td>MAX AC AMPS</td>
</tr>
<tr>
<td>1/8</td>
<td>1.80</td>
</tr>
<tr>
<td>1/6</td>
<td>2.60</td>
</tr>
<tr>
<td>1/4</td>
<td>3.50</td>
</tr>
<tr>
<td>1/3</td>
<td>4.40</td>
</tr>
<tr>
<td>1/2</td>
<td>6.50</td>
</tr>
<tr>
<td>3/4</td>
<td>9.30</td>
</tr>
<tr>
<td>1.0</td>
<td>13.20</td>
</tr>
<tr>
<td>1.5</td>
<td>21.50</td>
</tr>
<tr>
<td>2.0</td>
<td>------</td>
</tr>
<tr>
<td>3.0</td>
<td>------</td>
</tr>
</tbody>
</table>

FUSE PROTECTION .................................................................................................................... 2 AC line fuses (see "Fusing")
HUMIDITY ................................................................................................................................. 99% non-condensing
INPUT FREQUENCY ..................................................................................................................... 50 or 60 Hertz
MAXIMUM ARMATURE CURRENT - CONTINUOUS ............................................................................... 10 ADC (2 H.P.); 15 ADC (3 H.P.)
PILOT LAMP ("RE" VERSION) .................................................................................................... Neon
POWER DEVICES ........................................................................................................................ Packaged full wave bridge
SHUNT FIELD VOLTAGE ........... 100VDC for 115VAC in; 200VDC for 230VAC in; (1.0 A max. - 530B; 1.5 A max. - 533B)
SPEED CONTROL ................................................. Via 5KΩ Potentiometer OR 0 to +10 VDC isolated signal
SPEED RANGE ........................................................................................................................... 50:1
SPEED REGULATION .................................................................................................................... ±1% of base speed
TACHOMETER FEEDBACK ................................................................. jumper selectable 3V or 7V per 1000 RPM
TEMPERATURE RANGE .............................................................................................................. -10° to 45° C. ambient (15° to 115° F.)
TRANSIENT VOLTAGE PROTECTION ........................................................................................ G-Mov

TRIMPOTS:
ACCELERATION RANGE ................................................................. 0.3 to 12 seconds - adjustable
CURRENT LIMIT RANGE .............................................................. 1 to 20 Amps (1/8 to 2 H.P.)
DECELERATION RANGE ............................................................. 0.6 to 12 seconds - adjustable
I.R. COMPENSATION RANGE ...................................................... 1/8 through 2.0 h.p. (530B controls)
MAXIMUM SPEED RANGE ........................................................... 1.5 and 3.0 h.p. (533B controls)
MINIMUM SPEED RANGE ........................................................... 60% to 120% of base speed
TYPE RAMP OF ACCEL / DECEL .............................................. Linear
In the event that a Product manufactured by Dart Controls Incorporated (DCI) is in need of repair service, it should be shipped, freight paid, to: Dart Controls, Inc., 5000 W. 106th Street, Zionsville, IN. 46077, ATTN: Repair Department. Please include Name, Shipping Address (no P.O. Box), Phone Number and if possible, e-mail address.

Those orders received from anyone without an existing account with DCI must specify if they will be paying COD or Credit Card (Master Card/Visa/American Express). This information is required before work will begin. If you have an account with Dart your order will be processed according to the terms listed on your account. Products with Serial Number date codes over 5 years old will automatically be deemed Beyond Economical Repair (BER). A new, equivalent device will be offered at a substantial discount.

Completed repairs are returned with a Repair Report that states the problem with the control and the possible cause. Repair orders are returned via UPS Ground unless other arrangements are made. If you have further questions regarding repair procedures, contact Dart Controls, Inc. at 317-873-5211.

**YOUR MOTOR SPEED CONTROL SOLUTIONS PROVIDER**

- **125D SERIES**
  AC INPUT - VARIABLE DC OUTPUT
  1/50 HP through 1.0 HP

- **250G SERIES**
  AC INPUT - VARIABLE DC OUTPUT
  1/50 HP through 2.0 HP

- **65 SERIES**
  DC INPUT - VARIABLE DC OUTPUT
  CURRENT RATINGS OF 20, 40, AND 60 AMPS

- **700/COMMUTROL SERIES**
  DC BRUSHLESS
  5 & 20 Amp for 12,24,& 36VDC Inputs

- **MDP SERIES**
  PROGRAMMABLE
  CLOSED LOOP DC SPEED CONTROL

- **DM SERIES**
  FIELD PROGRAMMABLE
  DIGITAL TACHOMETER

Dart Controls, Inc. is a designer, manufacturer, and marketer of analog and digital electronic variable speed drives, controls, and accessories for AC, DC, and DC brushless motor applications.

Shown above is just a sampling of the expanded line of Dart controls that feature the latest in electronic technology and engineering. Products are manufactured in the U.S.A. at our Zionsville (Indianapolis, Indiana) production and headquarters facility - with over 2,000,000 variable speed units in the field.

In addition to the standard off-the-shelf products, you can select from a wide variety of options to customize controls for your specific application. For further information and application assistance, contact your local Dart sales representative, stocking distributor, or Dart Controls, Inc.

Dart Controls, Inc.
Manufacturer of high quality DC and AC motor speed controls and accessories since 1963.

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Fax: (317) 873-1105